

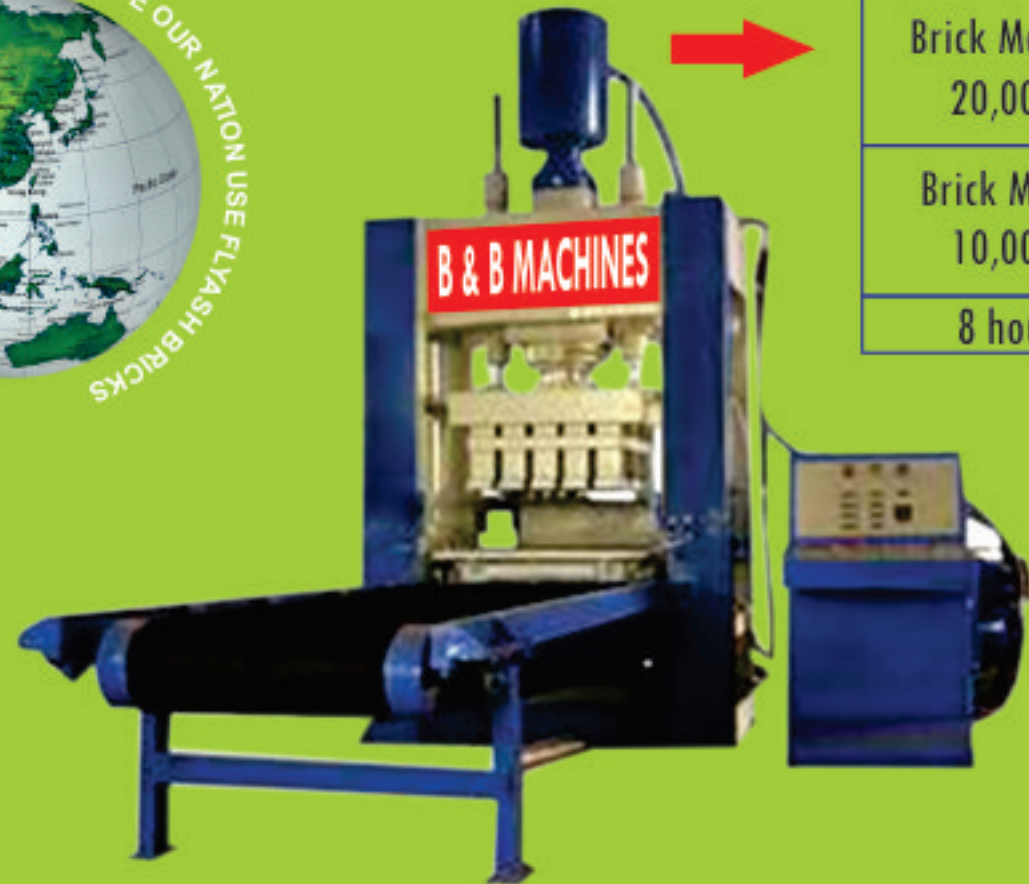


# B & B MACHINES



## Manufacturers of

- Fly Ash Brick Machines
- Pan Mixture
- Conveyor Systems
- Hollow Block Machines
- CLC Block Machines
- Clay Bricks Machines
- Cover Block
- Lorry Weigh Bridges.



Brick Master 15 Sp  
20,000 Bricks

Brick Master 8 Sp  
10,000 Bricks

8 hours shift

# Quality Policy



S.Venkatesh D.M.E

We, at B & B Machines are committed to manufacture in a professional way meeting customer requirements and enhance customer satisfaction through team work and continual improvement of quality management systems.

BandB machines are ecofriendly, unmatched Infrastructure of good quality @affordable cost.



S.Shashidhar B.E



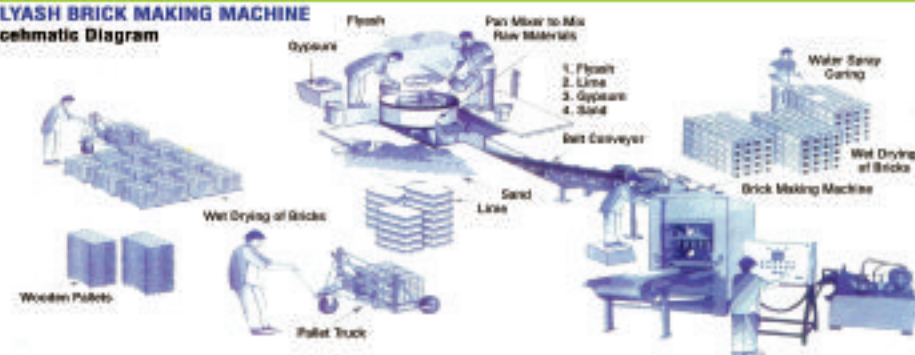
Available in

- 8 Bricks
- 10 Bricks
- 12 Bricks
- 15 Bricks

**AUTOMATIC FLY ASH BRICK MACHINES**

Specifications	Brick Master 15 Sp	Brick Master 8 Sp
	20,000 Bricks / 8 hours shift	10,000 Bricks / 8 hours shift
Power Hydraulic Motor	15 hp + 2 hp	7.5 hp + 2 hp
Production	15 Bricks in one stroke	8 Bricks in one stroke
Cycle Time	20 Sec	20 Sec
Free Fill Hydraulic System	For Smoother operation	For Smoother operation
Brick Machine Hopper Capacity	400 Kg.	250 Kg.
Operating Pressure	150 Bar	150 Bar
Operating Hydraulic Cylinders	6 No's	6 No's
Capacity	20,000 Bricks / 8 hours shift	10,000 Bricks / 8 hours shift
Hydraulic Oil Capacity	400 Liters	125 Liters

**FLYASH BRICK MAKING MACHINE Schematic Diagram**



# B&B MACHINES MANUFACTURES

## Fly Ash Brick Machine

- a) Brick Master 8 Sp 10000 Bricks / 8 Hrs Shift
- b) Brick Master 15 Sp 20000 Bricks / 8 Hrs Shift



## Pan Mixer

- a) Capacity 500 Kgs
- b) Capacity 750 Kgs



## Clay Brick Machine

Production 2500 Bricks Per Hours



## Hydraulic Concrete Block Machine

- a) Model 860R
- b) Model 1060R



## Paver Block Machine

- a) Vibro Forming Table
- b) Pan Mixer



## CLC Light Weight Blocks Machines

### Foam Generator



Power 7.5 HP  
RPM 1440  
Capacity 0.6 Cubic Metres

### Mould Sizes



600mm x 200mm x 200mm  
600mm x 200mm x 150mm  
600mm x 200mm x 100mm

## CLC Light Weight Blocks



## Cover Block Machine



# HYDRAULIC CONCRETE BLOCK MACHINE



## SINGLE VIBRATOR

Power (Total) : 5 HP 3 Phase  
 Hydraulic Pump : 3 HP 1440 RPM  
 Vibrator Motor : 1.5 HP 2800 RPM  
 Travel Moving Motor : 0.5 HP 1440 RPM

## DOUBLE VIBRATOR

Power (Total) : 6.5 HP 3 Phase  
 Hydraulic Pump : 3 HP 1440 RPM  
 Vibrator Motor : 1 HP x 2, 2800 RPM  
 Travel Moving Motor : 0.5 HP 1440 RPM

Moulding Area : 860mm x 600 mm  
 Hydraulic Pressure : 140 Kg / Cm<sup>2</sup>  
 Capacity : 50 / 60 Strokes / Hour

## Model 860 R

## Model 1060 R

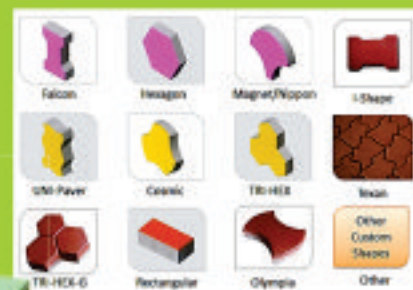
7.5 HP 3 Phase  
 5 HP  
 2 HP  
 0.5 HP

8.5 HP 3 Phase  
 5 HP  
 3 HP  
 0.5 HP  
 1070mm x 650 mm  
 140 Kg / Cm<sup>2</sup>  
 60 / 70 Strokes / Hour

# PAVER BLOCK MACHINE



Capacity : 100 Kg/Batch 250 Kg / Batch  
 Total Power : 10.5 HP Motors  
 Drum Speed : 40 RPM  
 Drum Size : 700 mm Dia x 350 mm Height Dia x 350 mm Height



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